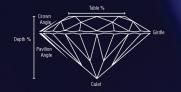
# **GCAL Cut Grade Standards**

Beautiful diamonds are the perfection of nature revealed by masterful cutting. A well cut diamond is brilliant regardless of color and clarity.





# **Light Performance**

GCAL utilizes Diamond Profile® direct assessment imaging technology to visually illustrate and analyze a diamond's Optical Brilliance and Optical Symmetry. Light Performance is the most significant attribute of the total cut grade. Points awarded in this category are: Excellent (40), Very Good (35), Good (30), Fair (25) and Poor (20).

## **Optical Brilliance Analysis**

The Optical Brilliance Analysis quantifies a diamond's brilliance compared to it's light loss. The white areas of the image illustrate the white light return and the dark blue areas represent the light loss.









### **Optical Symmetry Analysis**

The Optical Symmetry Analysis reveals the craftsmanship of the artisan who cut the diamond. The symmetry of the color pattern demonstrates the balance, angle equality and alignment of each facet.









**Finish** 

Finish is comprised of two grading factors: Polish and External Symmetry. Finish is graded by examining a diamond's surface under 10x magnification. Points awarded in this category are: Excellent (30), Very Good (25), Good (20), Fair (15) and Poor (10).

### **Polish**

Polish is the quality of a diamond's surface. Characteristics considered within the Polish grades are scratches, polish lines, abrasions and burn marks.

### **External Symmetry**

External Symmetry is the exactness and placement of each facet. Characteristics considered within the External Symmetry grades are facet alignment, facet shape and diamond outline.

# **Proportions**

Proportions are calculated by a computerized measurement technology, which produces an individual diagram with the actual dimensions and angles of each diamond. The GCAL Cut Grade considers six proportion factors: table%, total depth%, crown angle, pavilion angle, girdle thickness and culet size. The total points awarded in this category are: Ideal (30), Excellent (30), Very Good (25), Good (20), Fair (15) and Poor (10).

	Traditional Ideal	Excellent	Very Good	Good	Fair	Poor
Table %	53-57%	52 - 62%	50-51% or 63-66%	47-49% or 67-69%	44-46% or 70-72%	<44% or >72%
Depth %	59.8-62.4%	57.5 - 63.0%	56.0-57.4% or 63.1-64.5%	53.2-55.9% or 64.6-66.5%	51.1-53.1% or 66.6-70.2%	<51.1% or >70.2%
Crown Angle:	33.7 - 35.8°	31.5 - 36.5°	26.5-31.4° or 36.6-38.5°	22.0-26.4° or 38.6-40.0°	20.0-21.9° or 40.1-41.5°	<20.0° or >41.5°
Pavilion Angle:	40.1- 41.2°	40.1 - 41.8°	39.8-40.0° or 41.9-42.4°	38.0-39.7° or 42.5-43.0°	37.4-37.9° or 43.1-43.8°	<37.4° or >43.8°
Girdle Thickness:	Thin- SI. Thick	Thin-SI. Thick	Ex. Thin or Thick	V. Thick	Extremely Thick	Ext., Ext. Thick
Culet Size:	None to Small	None to Small	Medium	Sl. Large - Large	Very Large	Extremely Large

### **GCAL CUT GRADE INTEGRATION CHART GCAL** Light Finish Proportions Final Analysis Cut Grade Performance Ideal Ex(40) Ex(30) Id/Ex (30) 100 Ex(40) Vg(25) Id/Ex (30) 95 **Excellent** Ex(40) 95 Ex(30) Va(25) Vg(35) Ex(30)Id/Ex (30) 95 Vg(35) Vg(25) Id/Ex (30) 90 Vg(35) Ex(30) Vg(25) 90 Ex(40) Vg(25) Vg(25) 90 **Very Good** Vg(35) 85 Vg(25) Vg(25) Gd(30) Vg(25) Vg(25) 80 Vg(35) Gd(20) Vg(25) 80 Vg(35) Vg(25) Gd(20) 80 Gd(30) Gd(20) Vg(25) 75 Gd(30) Vg(25) Gd(20) 75 Vg(35) Gd(20) Gd(20) 75 Gd(30) Gd(20) Gd(20) 70 Good Gd(30) Gd(20) Fr(15) 65 Gd(30) Fr(15) Gd(20) 65 Fr(25) Gd(20) Gd(20) 65 Gd(30) Fr(15) Fr(15) 60 Fr(25) Gd(20) Fr(15) 60 Fr(25) Fr(15) Gd(20) 60 Fair Fr(25) Fr(15) 55 Fr(15) Pr(20) Fr(15) Fr(15) 50 Fr(25) 50 Pr(10) Fr(15) Fr(25) Fr(15) Pr(10) 50 Fr(25) Pr(10) Pr(10) 45 Pr(20) Fr(15) Pr(10) 45 Poor Pr(10) Pr(20) Fr(15) 45 Pr(20) 40 Pr(10) Pr(10)